

# Environmental Policy

## *Vision Statement*

We know that environmental health and well-being are important not just to our company, local community, and global customer base, but to the world as a whole. As a result, we're fully committed to operating in an environmentally sensitive and responsible way. We establish and maintain practices that assure the integrity of our processes and facilities at all times. Environmental stewardship is an integral part of our business, because all departments and employees know that environmental protection is everyone's responsibility.

## *Compliance*

- We fully comply with all applicable local, state, and federal regulatory requirements dealing with hazardous materials and wastes, pollution prevention, and environmental protection. We recognize that this includes the spirit, as well as the letter, of these laws and guidelines.
- We establish and meet our own standards when existing laws and regulations aren't enough to assure protection of human health, safety, and the environment.

## *Prevention*

- We're constantly looking for ways to reduce waste and prevent pollution at our facilities. We identify and eliminate wasteful practices and participate in organizational recycling programs. We also support and encourage these same efforts where our suppliers and customers are concerned.
- Protecting our employees and our communities is of primary importance at Orenco. As a result, we continually work to minimize risk by employing safe technologies and operating procedures and being prepared for emergencies.
- We work to use energy resources efficiently in our facilities and processes. We also support our suppliers' and customers' efforts to improve energy efficiency.

## *Communication*

- We teach our employees to be environmentally responsible and we provide appropriate training, as needed.
- In our facilities, we educate employees about department-specific and company-wide environmental policies, goals, and objectives, and make sure these messages are communicated clearly and frequently.

## *Continuous Improvement*

- We consistently work to enhance our environmental protection and pollution prevention activities, systems, and procedures. We rigorously monitor, test, and evaluate our environmental performance on a regular basis.