

# PROJECT PROFILE

An Affordable Wastewater Collection Solution for Municipalities and Communities

## KINGLAKE WEST, AUSTRALIA

### Problem

The community of Kinglake West was on a waiting list to receive government financing for a new sewer system when, in 2009, a disastrous fire swept through the area. The damage was so extensive that funding for a wastewater collection system was expedited. The new system needed to be up and running as soon as possible, without being an undue financial burden to homeowners.

### Solution

An Orenco® Effluent Sewer – the first in Australia – was installed, with equipment supplied by Innoflow Technologies. The sewer includes an Orenco STEP (septic tank effluent pump) package in an underground tank, which provides passive, primary treatment at each residence. Small-diameter force mains move the effluent from each home to the community's treatment facility. Because an effluent sewer transports only liquids, its mainlines are typically just 50-100 mm (2-4 in.) in diameter and can be installed quickly and easily with light-duty equipment. This allowed the wastewater collection system to be completed in a relatively short period of time, despite the area's hilly terrain.

## Devastated Community Finds Innovative Wastewater Solution



The community of Kinglake West, Victoria, is home to Australia's first Orenco Sewer, installed in 2010. The cost of this effluent-only sewer was estimated at less than half that of a gravity sewer.

In early 2009, a record-breaking heat wave struck the state of Victoria in southeast Australia, making already dry conditions even worse. In addition, strong winds and low humidity combined to create some of the highest-risk fire conditions ever experienced in the region. Fierce winds knocked down power lines, resulting in fires that quickly grew into the largest, most destructive firestorm in Australia's modern history.

## Municipal and Community Market

### Project Overview

## KINGLAKE WEST, VICTORIA, AUSTRALIA



### Design Parameters

- Approx. 85 connections at full build-out
- 42 connections complete as of January 2016

### Installation Date

- Force main and first on-lot STEP packages installed in 2010

### Cost of Installing Force Mains

- Approx. \$700,000 AUD (\$648,000 USD)

### Funding Sources

- Funded by the Victorian Water Trust and Yarra Valley Water

### User Fees

- Initial cost of on-lot package paid by local water authority
- Annual service charge to homeowners: \$574 AUD (\$403 USD)

### Collection System

- 3 km (1.9 miles) of 50-100 mm (2-4 in.) effluent force mains

### Primary Treatment

- 3,800-L (1,000-gallon) Orenco interceptor tanks with Biotube® pumping package

### Designer

- GHD

### Equipment Supplier

- Innoflow Australia Pty. Ltd.

### Operation and Maintenance

- Yarra Valley Water

**KINGLAKE WEST, AUSTRALIA**

*An effluent sewer uses shallowly buried, small-diameter collection lines that are quickly installed along roadsides with light-duty equipment. That means minimal disturbance to the surrounding neighborhood and no need for road repairs following installation.*

The community of Kinglake West, home to about 1,000 residents, was dramatically impacted. Much of the town needed to be rebuilt, including its infrastructure. In particular, the community needed a collection system to transport wastewater from individual homes to a decentralized wastewater treatment plant.

One of the primary goals of Yarra Valley Water, the local water and wastewater authority, was to construct an innovative collection system that would be affordable and effective and would also provide some environmental benefits. Challenges included small lot sizes, steep gradients, and high rainfall. With support from the community, Yarra Valley Water chose an Orenco Effluent Sewer, a type of pressure sewer also known as a STEP/STEG system. This solution addressed the community's challenges and offered many unique advantages:

- Watertight collection, with no need for manholes or expensive lift stations
- Shallowly buried, small-diameter sewer lines, quickly installed with light equipment
- Passive, on-lot primary treatment
- Reduced size, complexity, and cost of the wastewater treatment system
- A minimum of 24-hour emergency storage in watertight, on-lot tanks (with normal, daily flows)

- Low operation and maintenance costs for both collection and treatment
- Long-term sustainability

### **A Gradual Rebuilding**

In 2010, Kinglake West began the installation of its Orenco Sewer, supplied by Innoflow Technologies. First, the watertight force mains and service connections to the community were installed. With nothing but effluent being pumped through the pipes, minimum flushing velocities, manholes, and costly lift stations were unnecessary. This was especially important, because new homes would not be connected to the wastewater system all at once. Instead, individual residences were added gradually as homeowners were able to rebuild.

Another unique benefit of effluent sewers is their use of shallowly buried, small-diameter transport lines that follow the natural contour of the land. These lines can be installed using light-duty equipment such as a trencher, directional boring machine, or small excavator. This dramatically reduced the time, cost, and complexity of designing and installing the wastewater collection system. In stark contrast, a conventional gravity sewer system would likely have required deep excavations to install 200-mm (8-inch) mainlines, plus manholes and lift stations.

Considering the hilly terrain around Kinglake West, the installation of an Orenco Sewer was estimated to cost 40% less than that of a gravity sewer. The



**KINGLAKE WEST, AUSTRALIA**



Each home received an Orenco STEP package, which includes a buried, watertight tank. Naturally occurring bacteria in the on-lot tank passively digest organic solids, making it possible to significantly reduce the size and cost of the treatment facility.

savings of \$785,000 AUD (\$727,000 USD) was large enough that Yarra Valley Water could have used it to pay for the installation of an effluent sewer for an entire second community of the same size.

Next, an Orenco STEP pumping package was installed at each property. The package includes a watertight interceptor tank, a Biotube pump vault and filter, an Orenco high-head effluent pump, and a set of float switches. Once connected to the force main, primary-treated effluent from each home is pumped to the community's wastewater treatment facility.

The watertight, on-lot interceptor tank has a volume of 3,800 litres (1,000 US gallons). Primary treatment

takes place in the tank, diminishing the strength of the organic waste being discharged to the wastewater treatment system. This allows designers to reduce the overall size and cost of the treatment facility.

The tank's volume is large enough for several days of retention time. It also has a minimum 24-hour's worth of emergency storage volume that prevents unnecessary disruption to homeowners during power outages and routine maintenance. This alleviates the need for operators to make expensive after-hours maintenance calls in the event of a night-time alarm.

An Orenco Biotube pump vault is installed in each on-lot tank. The pump vault houses the filter, the pump, and the float switches. The Biotube filter consists of 3-mm (1/8-in.) mesh, which prevents the discharge of any larger solids. The organic matter retained in the tank is anaerobically digested by naturally occurring bacteria. Undigested solids accumulate slowly in the tank, so pump-outs are typically needed only once every ten years, depending on the number of residents in the home.



The Orenco high-head effluent pump housed in the pump vault has a life expectancy of over twenty years.



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Orenco's lightweight effluent pump is made of stainless steel and engineered plastics. The pump typically comes on only 3-5 times a day for a total of less than 30 minutes, and it has a life expectancy of over twenty years. While these pumps are designed to be field-repairable using standard tools, they rarely require servicing beyond a simple cleaning of the intake screen.

The float switches include a high-level alarm float, a pump on/off float, and a redundant off/low-level alarm float. Liquid is stored in the watertight tank until it reaches the float "on" level. The pump then engages until the liquid is reduced to the "off" level. In this way, an Orenco Sewer collection system provides a more equalized flow to the treatment facility than that of a gravity sewer, in which all flow passes immediately into the collection lines.

According to Andrew Gellie, Community Sewerage Planning Manager for Yarra Valley Water, "The Kinglake West project was undertaken to determine whether it was possible to deliver a more sustainable sewerage solution in a developed, unsewered 'Community Sewerage' area. We found the use of the STEP tanks to be a successful approach to extending wastewater services to this small community. The tanks allowed us to proceed with a staged approach to help Kinglake West rebuild."

### Low Operation and Maintenance Requirements

The operation and maintenance requirements of an Orenco Effluent Sewer are extremely low. Each residence and business connected to the system requires routine service only every other year. A typical service consists of measuring and recording solids accumulations in the on-lot tank, cleaning the Biotube filter and pump intake screen (if needed), and verifying proper operation of the pump, floats, and control panel. The valves in the system are also inspected and tested to make sure they're in good working condition. Because solids aren't pumped through the force main, flushing (or "pigging") of the mainline isn't required.

An Orenco Sewer allowed Yarra Valley Water to provide a feasible, long-term solution to its customers in Kinglake West soon after a major crisis. Said Gellie, "We benefited from reduced capital and operating costs for the collection system and sewerage treatment plant." This cost-effective technology has gone a long way toward helping the community rebuild and recover from the devastating fires of 2009.



A control panel at each home monitors the components of the on-lot STEP package.

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– Andrew Gellie, Community Sewerage Planning Manager, Yarra Valley Water

For information about Prelos™ Sewer, AdvanTex® Wastewater Treatment, or Orenco Controls™, contact Orenco Systems®, Inc.



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Data used by Orenco to derive the representations and conclusions contained within this Project Profile were current as of May 2016.