

# PF-Series Submersible Effluent Pumps: 1-Phase, 60-Hz, 4-inch (100-mm)

## Applications

Our PF-Series 4-inch (100-mm) Submersible Effluent Pumps are designed to transport screened effluent (with low TSS counts) from septic tanks or dosing tanks. These pumps are constructed of light-weight, corrosion-resistant stainless steel and engineered plastics, and are field-serviceable and repairable with common tools. PF-Series pumps are CSA certified to U.S. and Canadian safety standards for effluent pumps and also meet UL requirements.

PF-Series pumps are used in a variety of applications, including pressurized drainfields, packed-bed filters, mounds, aerobic units, effluent irrigation, liquid-only (effluent) sewers, wetlands, lagoons, and more. These pumps are designed to be used with a Biotube® pump vault or after a secondary treatment system.



Franklin liquid end

Franklin super stainless motor

## Features/Specifications

To specify this pump for your installation, require the following:

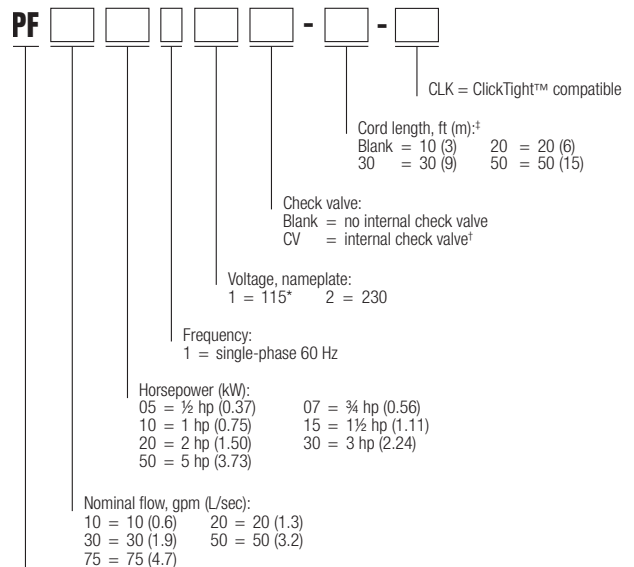
- Minimum 24-hour run-dry capability (liquid end) with no deterioration in pump life or performance\*
- Patented 1/8-inch (3-mm) bypass orifice to ensure flow recirculation for motor cooling and to prevent air bind
- Liquid-end repair kits available for better long-term cost of ownership
- TRI-SEAL™ floating impeller design on 10, 20, and 30 gpm (0.6, 1.3, and 1.9 L/sec) models; floating stack design on 50 and 75 gpm (3.2 and 4.7 L/sec) models
- Franklin Electric Super Stainless motor, rated for continuous use and frequent cycling
- Type SOOW 600-V motor cable (model PF751512 uses 14 AWG, SJ00W, 300-V cord)

\* Not applicable for 5-hp (3.73 kW) models

## Standard Models

See specifications chart on page 2 for a list of standard pumps. For a complete list of available pumps, call Orenco.

## Product Code Diagram



Pump, PF Series

\* ½-hp (0.37 kW) only

<sup>†</sup> Available for 10 gpm (0.6 L/sec), 1/2 hp (0.37 kW)

<sup>‡</sup> Note: 20-ft cords are available only for pumps through 1½ hp



C US  
LR80980  
LR2053896



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**Franklin Electric**

## Specifications

Pump Model	Design gpm (L/sec)	Horsepower (kW)	Phase	Nameplate voltage	Actual voltage	Design flow amps	Max amps	Discharge size and material <sup>1</sup>	Length in. (mm)	Min. liquid level in. (mm)	Weight lb (kg)	Rated cycles per day
PF100511 <sup>9</sup>	10 (0.6)	0.50 (0.37)	1	115	120	12.7	12.7	1 ¼ in. GFP	23.0 (660)	16 (406)	26 (12)	300
PF100511CV <sup>9</sup>	10 (0.6)	0.50 (0.37)	1	115	120	12.7	12.7	1 ¼ in. GFP	23.0 (660)	16 (406)	26 (12)	300
PF100512 <sup>9</sup>	10 (0.6)	0.50 (0.37)	1	230	240	6.3	6.3	1 ¼ in. GFP	23.0 (660)	16 (406)	26 (12)	300
PF100712 <sup>4,5,9</sup>	10 (0.6)	0.75 (0.56)	1	230	240	8.3	8.3	1 ¼ in. GFP	25.9 (658)	17 (432)	30 (14)	300
PF101012 <sup>5,6,9</sup>	10 (0.6)	1.00 (0.75)	1	230	240	9.6	9.6	1 ¼ in. GFP	27.9 (709)	18 (457)	33 (15)	100
PF102012 <sup>5,6,7,8</sup>	10 (0.6)	2.00 (1.49)	1	230	240	12.1	12.1	1 ¼ in. SS	39.5 (1003)	22 (559)	48 (22)	100
PF200511 <sup>9</sup>	20 (1.3)	0.50 (0.37)	1	115	120	12.3	12.5	1 ¼ in. GFP	22.3 (566)	18 (457)	25 (11)	300
PF200512 <sup>9</sup>	20 (1.3)	0.50 (0.37)	1	230	240	6.4	6.5	1 ¼ in. GFP	22.5 (572)	18 (457)	26 (12)	300
PF201012 <sup>4,5,9</sup>	20 (1.3)	1.00 (0.75)	1	230	240	10.5	10.5	1 ¼ in. GFP	28.4 (721)	20 (508)	33 (15)	100
PF201512 <sup>4,5</sup>	20 (1.3)	1.50 (1.11)	1	230	240	12.4	12.6	1 ¼ in. GFP	34.0 (864)	24 (610)	41 (19)	100
PF300511 <sup>9</sup>	30 (1.9)	0.50 (0.37)	1	115	120	11.8	11.8	1 ¼ in. GFP	21.3 (541)	20 (508)	28 (13)	300
PF300512 <sup>9</sup>	30 (1.9)	0.50 (0.37)	1	230	240	6.2	6.2	1 ¼ in. GFP	21.3 (541)	20 (508)	25 (11)	300
PF300712 <sup>9</sup>	30 (1.9)	0.75 (0.56)	1	230	240	8.5	8.5	1 ¼ in. GFP	24.8 (630)	21 (533)	29 (13)	300
PF301012 <sup>4,9</sup>	30 (1.9)	1.00 (0.75)	1	230	240	10.4	10.4	1 ¼ in. GFP	27.0 (686)	22 (559)	32 (15)	100
PF301512 <sup>4,5</sup>	30 (1.9)	1.50 (1.11)	1	230	240	12.6	12.6	1 ¼ in. GFP	32.8 (833)	24 (610)	40 (18)	100
PF302012 <sup>5,6,7</sup>	30 (1.9)	2.00 (1.49)	1	230	240	11.0	11.0	1 ¼ in. SS	35.5 (902)	26 (660)	44 (20)	100
PF303012 <sup>5,6,7,8</sup>	30 (1.9)	3.00 (2.23)	1	230	240	16.8	16.8	1 ¼ in. SS	44.5 (1130)	33 (838)	54 (24)	100
PF305012 <sup>5,6,7,8</sup>	30 (1.9)	5.00 (3.73)	1	230	240	25.6	25.8	1 ¼ in. SS	66.5 (1689)	53 (1346)	82 (37)	100
PF500511 <sup>9</sup>	50 (3.2)	0.50 (0.37)	1	115	120	12.1	12.1	2 in. SS	20.3 (516)	24 (610)	27 (12)	300
PF500512 <sup>9</sup>	50 (3.2)	0.50 (0.37)	1	230	240	6.2	6.2	2 in. SS	20.3 (516)	24 (610)	27 (12)	300
PF500712 <sup>9</sup>	50 (3.2)	0.75 (0.56)	1	230	240	8.5	8.5	2 in. SS	23.7 (602)	25 (635)	31 (14)	300
PF501012 <sup>9</sup>	50 (3.2)	1.00 (0.75)	1	230	240	10.1	10.1	2 in. SS	27.0 (686)	26 (660)	35 (16)	100
PF501512 <sup>4</sup>	50 (3.2)	1.50 (1.11)	1	230	240	12.5	12.6	2 in. SS	32.5 (826)	30 (762)	41 (19)	100
PF503012 <sup>4,5,7,8</sup>	50 (3.2)	3.00 (2.23)	1	230	240	17.7	17.7	2 in. SS	43.0 (1092)	37 (940)	55 (25)	100
PF505012 <sup>5,6,7,8</sup>	50 (3.2)	5.00 (3.73)	1	230	240	26.2	26.4	2 in. SS	65.4 (1661)	55 (1397)	64 (29)	100
PF751012 <sup>9</sup>	75 (4.7)	1.00 (0.75)	1	230	240	9.9	10.0	2 in. SS	27.0 (686)	27 (686)	34 (15)	100
PF751512	75 (4.7)	1.50 (1.11)	1	230	240	12.1	12.3	2 in. SS	33.4 (848)	30 (762)	44 (20)	100

1 GFP = glass-filled polypropylene; SS = stainless steel. The 1 ¼-in. NPT GFP discharge is 2 7/8 in. octagonal across flats; the 1 ¼-in. NPT SS discharge is 2 1/8 in. octagonal across flats; and the 2-in. NPT SS discharge is 2 7/8 in. hexagonal across flats. Discharge is female NPT threaded, U.S. nominal size, to accommodate Orenco® discharge hose and valve assemblies. Consult your Orenco Distributor about fittings to connect hose and valve assemblies to metric-sized piping.

2 Minimum liquid level is for single pumps when installed in an Orenco Biotube® Pump Vault or Universal Flow Inducer. In other applications, minimum liquid level should be top of pump. Consult Orenco for more information.

3 Weight includes carton and 10-ft (3-m) cord.

4 High-pressure discharge assembly required.

5 Do not use cam-lock option (Q) on discharge assembly.

6 Custom discharge assembly required for these pumps. Contact Orenco.

7 Capacitor pack (sold separately or installed in a custom control panel) required for this pump. Contact Orenco.

8 Torque locks are available for all pumps and are supplied with 3-hp and 5-hp pumps.

9 ClickTight™ compatible.

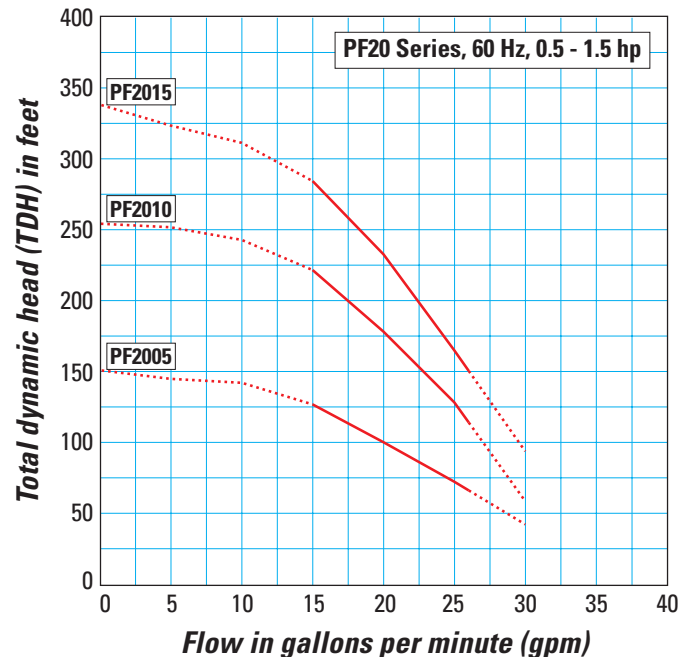
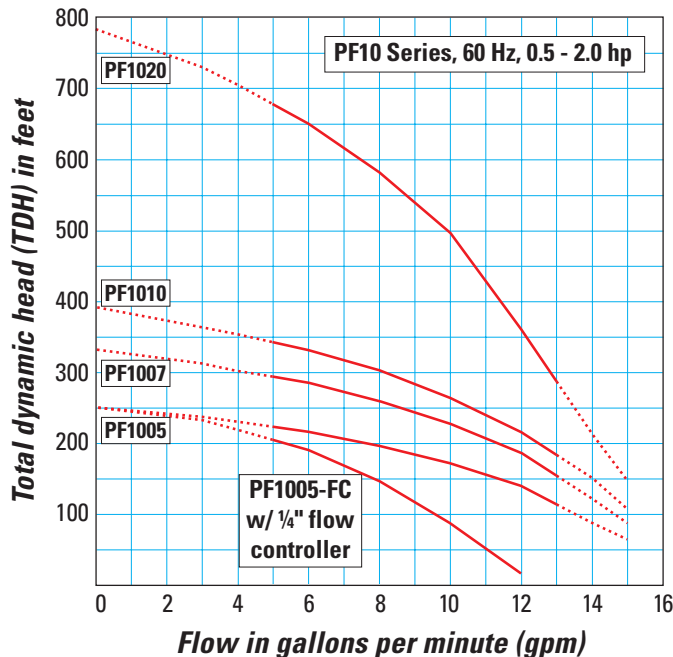
## Materials of Construction

Discharge	Glass-filled polypropylene or stainless steel
Discharge bearing	Engineered thermoplastic (PEEK)
Diffusers	Glass-filled PPO (Noryl GFN3)
Impellers	Celcon® acetal copolymer on 10-, 20-, and 30-gpm models; 50-gpm impellers are Noryl GFN3
Intake screen	Polypropylene
Suction connection	Stainless steel
Drive shaft	7/16 inch hexagonal stainless steel, 300 series
Coupling	Sintered stainless steel, 300 series
Shell	Stainless steel, 300 series
Motor	Franklin motor exterior constructed of stainless steel. Motor filled with deionized water and propylene glycol for constant lubrication. Hermetically sealed motor housing ensures moisture-free windings. All thrust absorbed by Kingsbury-type thrust bearing. Rated for continuous duty. Single-phase motors are equipped with surge arrestors for added security. Single-phase motors through 1.5 hp (1.11 kW) have built-in thermal over-load protection, which trips at 203-221° F (95-105° C).

## Using a Pump Curve

A pump curve helps you determine the best pump for your system. Pump curves show the relationship between flow and pressure (total dynamic head, or TDH), providing a graphical representation of a pump's optimal performance range. Pumps perform best at their nominal flow rate. These graphs show optimal pump operation ranges with a solid line and show flow rates outside of these ranges with a dashed line. For the most accurate pump specification, use Orenco's PumpSelect™ software.

## Pump Curves



**Pump Curves, cont.**

