

## **Orenco Control Panel Troubleshooting**

Symptom	<b>Check For</b>			
Pump does not operate with control panel toggle switch in "MANUAL" or "AUTO" position	<ul> <li>Pump circuit breaker off/fuse blown</li> <li>Low-level alarm condition in tank</li> <li>High-level alarm condition at discharge pump (residential ASF or SSF control panels only)</li> <li>Inadequate power supply to control panel</li> <li>Incorrect float switch wiring</li> </ul>		<ul> <li>Incorrect pump wiring</li> <li>Incorrect model of "Redundant Off" float switch</li> <li>Failed "Redundant Off" float switch</li> <li>Failed connection in the pump wiring circuit</li> <li>Failed motor contactor</li> </ul>	
Pump operates with control panel toggle switch in "MANUAL" position, but does not operate with switch in "AUTO" position	Demand-Dose or Timed-Dose Panels:  Low-level alarm condition in tank (VCOM and TCOM panels only)  High-level alarm condition at discharge pump (MVP and TCOM panels only)  Incorrect float switch wiring  Incorrect float switch model(s)  Failed "On" float switch		Timed-Dose Panels Only:  • "Off" time has not elapsed (the pump will start when the "Off" cycle is complete)  • Failed float switch	
Audible alarm activated	Low-Level Alarm Control panel toggle switch in "Manual," position, pump left running Tank pumped out with no refill Siphoning condition in tank Leaking tank (exfiltration) Clogged filter Incorrect float switch wiring	<ul> <li>Incorrect float switch settings</li> <li>Incorrect model of "Redundant Off" float switch</li> <li>Failed "Off" or "Redundant Off" float switch</li> <li>Water in splice box (low-decibel alarm)</li> </ul>	High-Level Alarm  Control panel toggle switch in "Off" position  Pump circuit breaker in "Off" position  Closed discharge ball valve  Failed pump  Clogged pump  Incorrect float switch settings  Incorrect float switch wiring	<ul> <li>Incorrect model of "High-Level Alarm" float switch</li> <li>Failed "On" or "High-Level Alarm" float switch</li> <li>Power outage</li> <li>Leaking tank or fixures (infiltration)</li> <li>Water in splice box (low-decibel alarm)</li> </ul>
Circuit breaker trips repeatedly or fuse blows repeatedly	<ul> <li>Water in splice box</li> <li>Inadequate power supply to circuit breaker</li> <li>Loose wiring connections</li> <li>Corroded wires or wiring connections</li> </ul>		<ul> <li>Bound pump</li> <li>Incorrect pump wiring</li> <li>Incorrect capacitor pack wiring</li> <li>Incorrect float switch wiring</li> </ul>	
Motor contactor "chatters"	<ul> <li>Corroded contacts</li> <li>Inadequate voltage supply to motor contactor</li> <li>Failed "On" or "Off" float switch</li> <li>Incorrect float switch model(s)</li> </ul>			